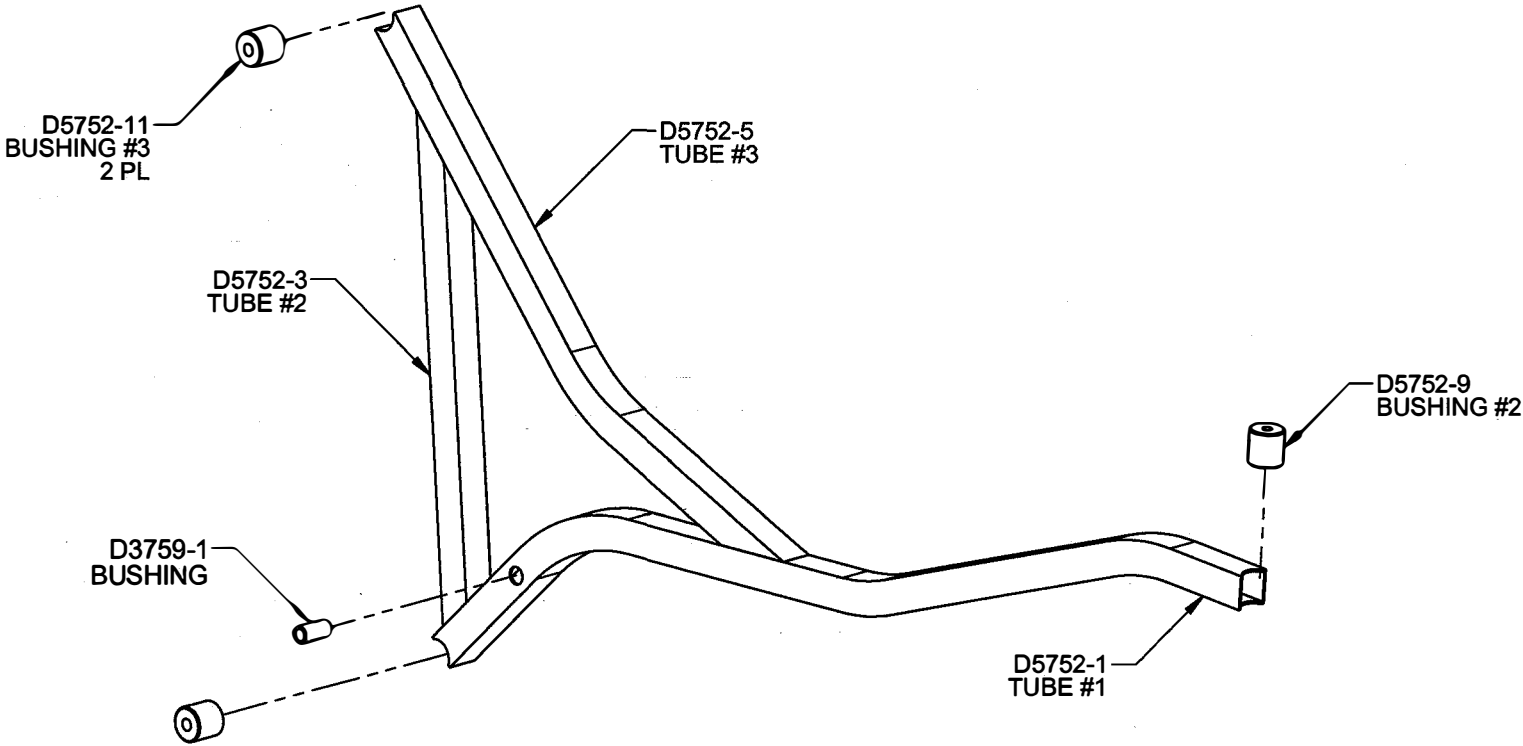
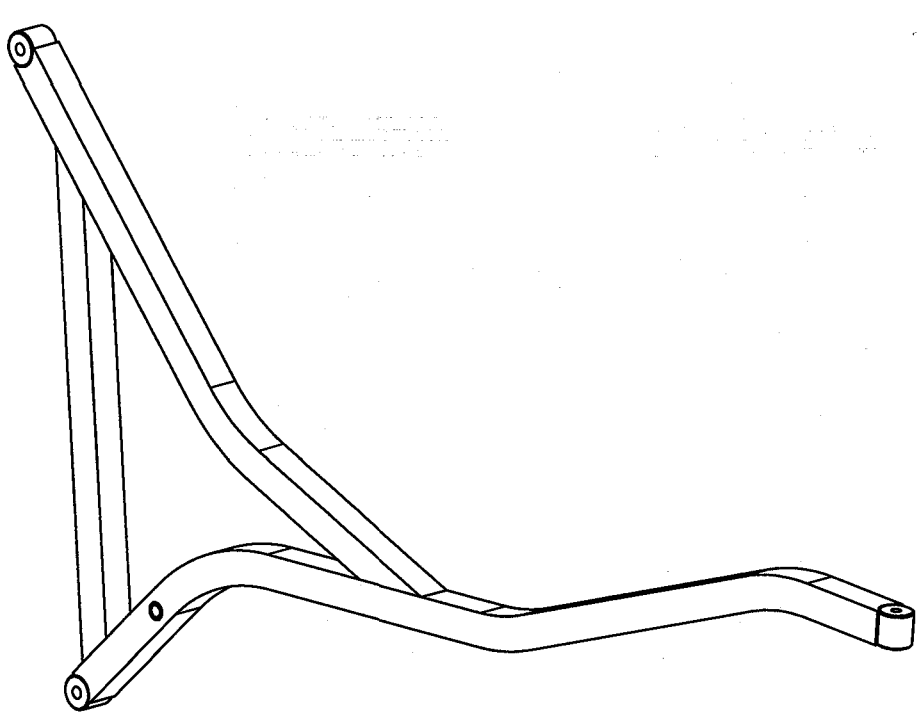


QTY -041	P/N	DESCRIPTION
X	D5752-041	SLIDING FRAME
1	D5752-1	TUBE #1
1	D5752-3	TUBE #2
1	D5752-5	TUBE #3
1	D5752-9	BUSHING #2
2	D5752-11	BUSHING #3
1	D3759-1	BUSHING



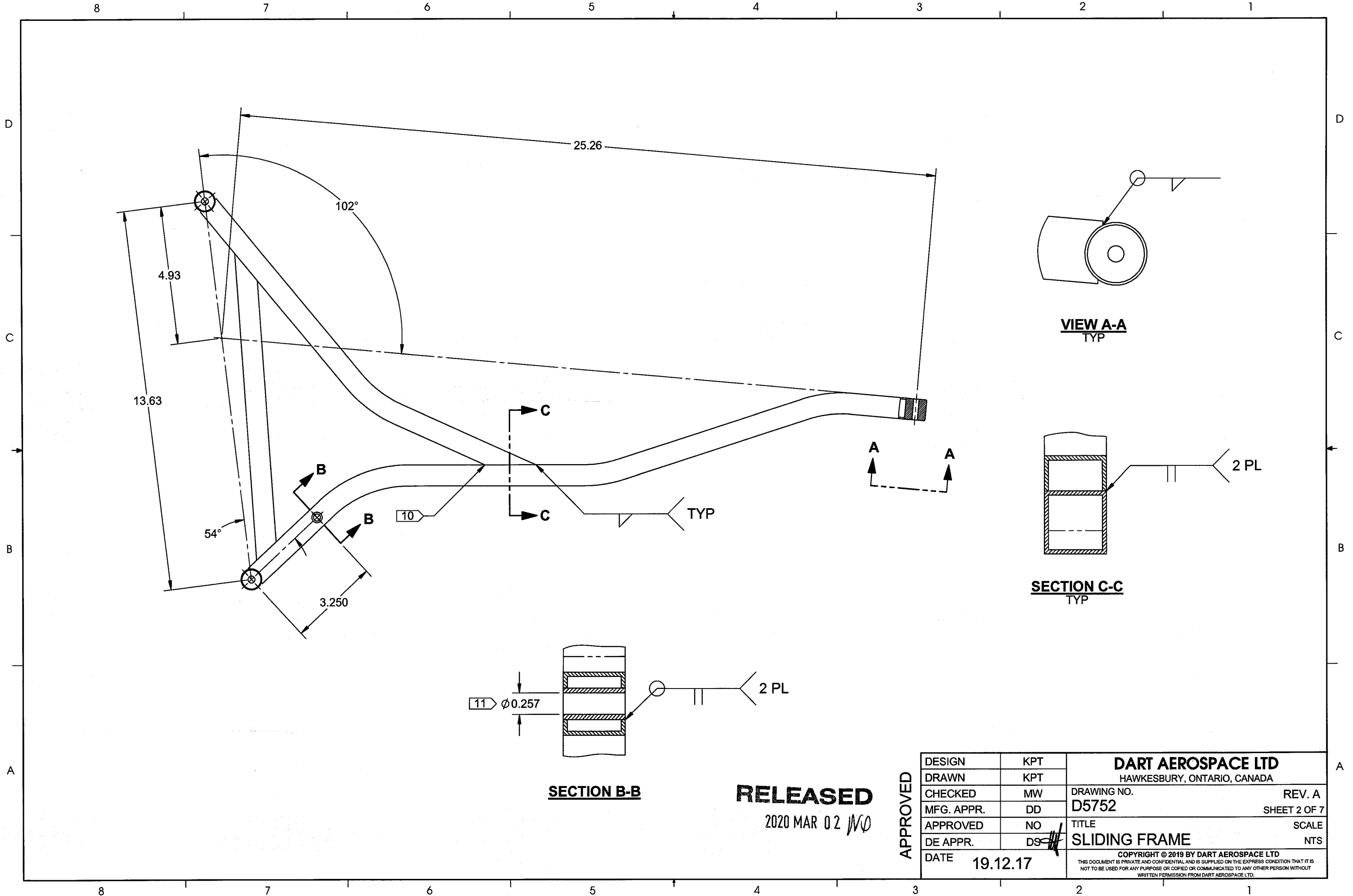
D5752-041 SLIDING FRAME
(DERIVED FROM AERO DESIGN P/N 100220-01)

- NOTES:
- 1) MATERIAL: N/A
 - 2) FINISH: WHITE GLOSS POWDER COAT PER DART QSI 005 SECTION 4.3
MASK ALL HOLES PRIOR TO POWDERCOAT
 - 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
 - 4) UNITS: INCHES UNLESS OTHERWISE NOTED
 - 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
 - 6) IDENTIFICATION: IDENTIFY WITH DART P/N "D5752-041" AND BATCH NUMBER PER DART QSI 044 SECTION 6.1
 - 7) WEIGHT: 2.23 lbs
 - 8) ASSEMBLE WITH DT10623
 - 9) WELD PER DART QSI 004
 - 10) IT IS ACCEPTABLE TO OMIT WELDING AT THIS LOCATION ONLY
 - 11) DRILL HOLE AFTER WELDING
 - 12) BUSHINGS TO BE CENTERED ON RESPECTIVE TUBES

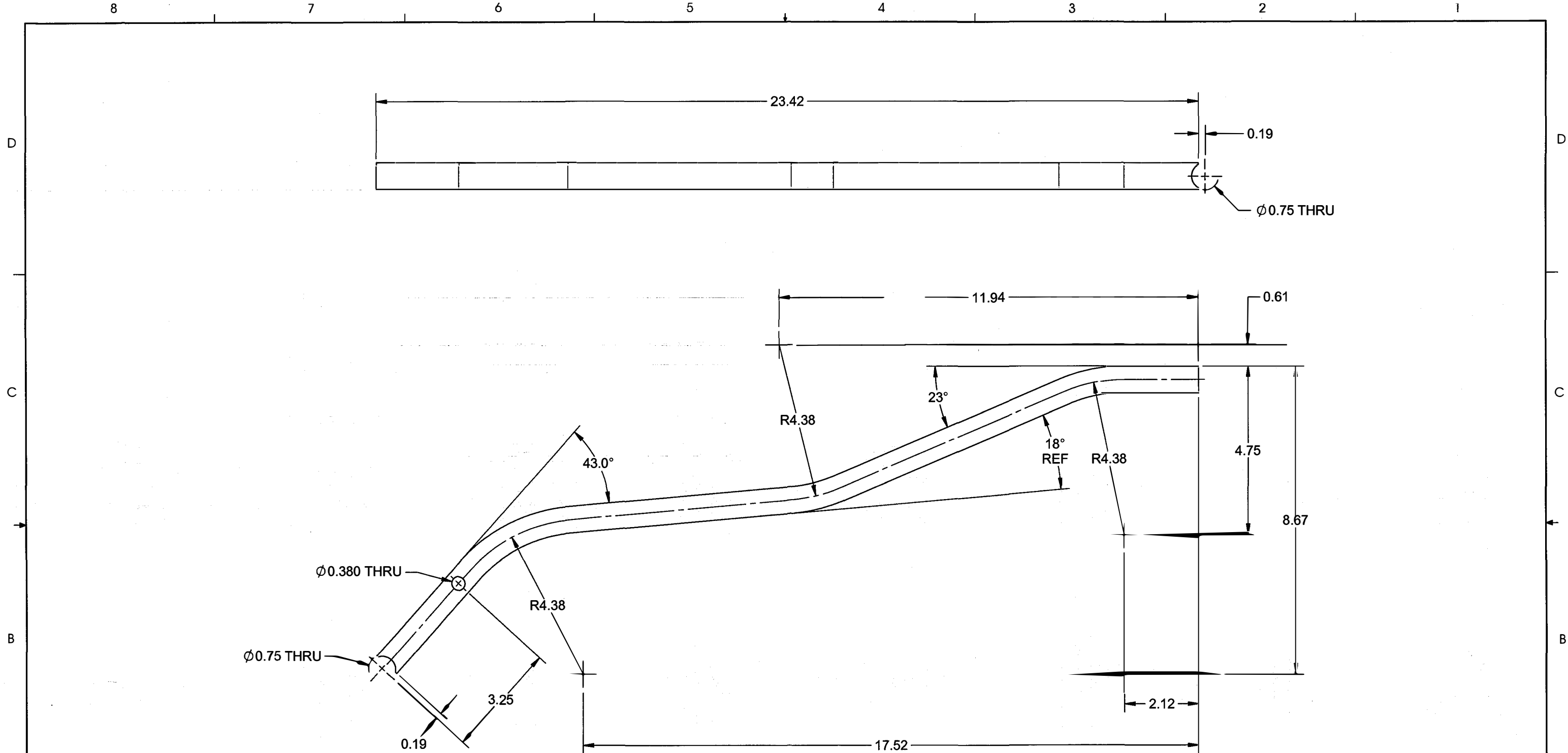
RELEASED
2020 MAR 02 *ND*
ECN 2020-531

APPROVED

A	NEW ISSUE		KPT	19.12.17
REV.	DESCRIPTION		BY	DATE
DESIGN	KPT	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA		
DRAWN	KPT			
CHECKED	MW	DRAWING NO.	REV. A	
MFG. APPR.	DD	D5752	SHEET 1 OF 7	
APPROVED	NO	TITLE	SCALE	
DE APPR.	DS	SLIDING FRAME	NTS	
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DESIGN	KPT	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	KPT		
CHECKED	MW	DRAWING NO. D5752	REV. A
MFG. APPR.	DD	SHEET 2 OF 7	
APPROVED	NO	TITLE	SCALE
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D5752-1 TUBE #1

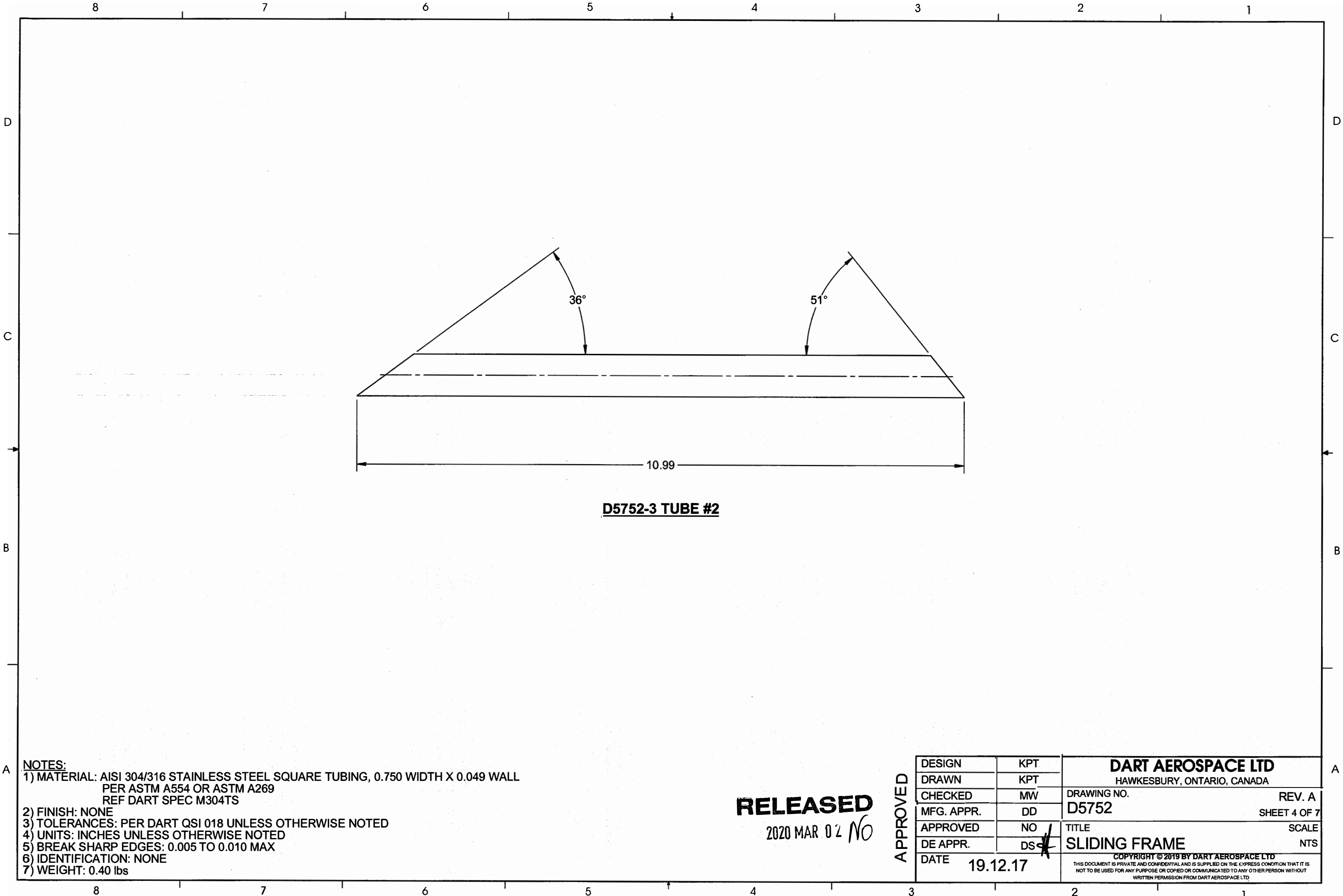
- NOTES:**
- 1) MATERIAL: AISI 304/316 STAINLESS STEEL SQUARE TUBING, 0.750 WIDTH X 0.049 WALL
PER ASTM A554 OR ASTM A269
REF DART SPEC M304TS
 - 2) FINISH: NONE
 - 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
 - 4) UNITS: INCHES UNLESS OTHERWISE NOTED
 - 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
 - 6) IDENTIFICATION: NONE
 - 7) WEIGHT: 0.99 lbs
 - 8) CHECK FORM WITH DT10634

RELEASED
2020 MAR 02 *NO*

APPROVED

DESIGN	KPT
DRAWN	KPT
CHECKED	MW
MFG. APPR.	DD
APPROVED	NO
DE APPR.	DS
DATE	19.12.17

DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWING NO. D5752	REV. A SHEET 3 OF 7
TITLE SLIDING FRAME	SCALE NTS
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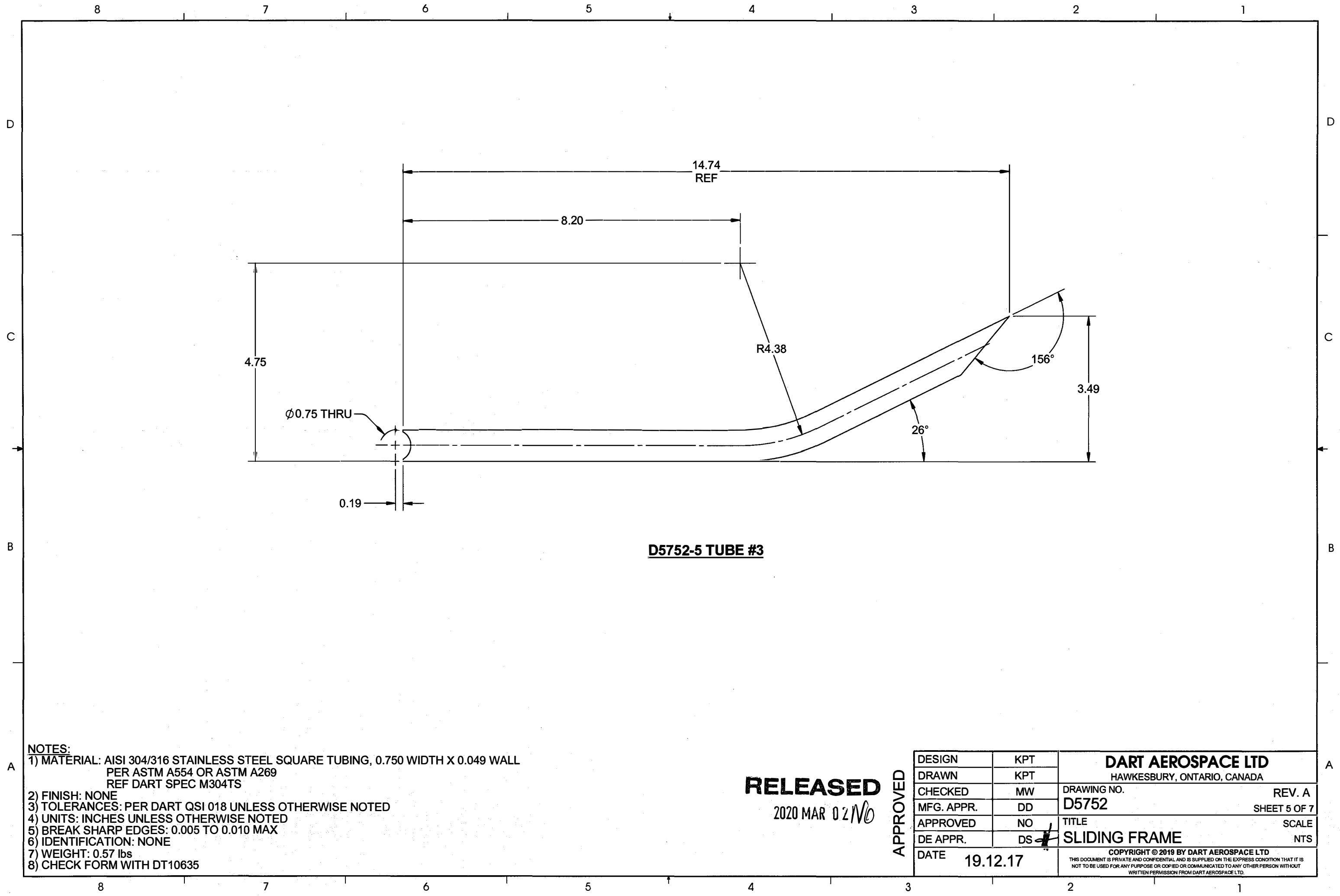
D5752-3 TUBE #2

- NOTES:
- 1) MATERIAL: AISI 304/316 STAINLESS STEEL SQUARE TUBING, 0.750 WIDTH X 0.049 WALL
PER ASTM A554 OR ASTM A269
REF DART SPEC M304TS
 - 2) FINISH: NONE
 - 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
 - 4) UNITS: INCHES UNLESS OTHERWISE NOTED
 - 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
 - 6) IDENTIFICATION: NONE
 - 7) WEIGHT: 0.40 lbs

RELEASED
2020 MAR 02 NO

APPROVED

DESIGN	KPT	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	KPT		
CHECKED	MW	DRAWING NO.	REV. A
MFG. APPR.	DD	D5752	SHEET 4 OF 7
APPROVED	NO	TITLE	SCALE
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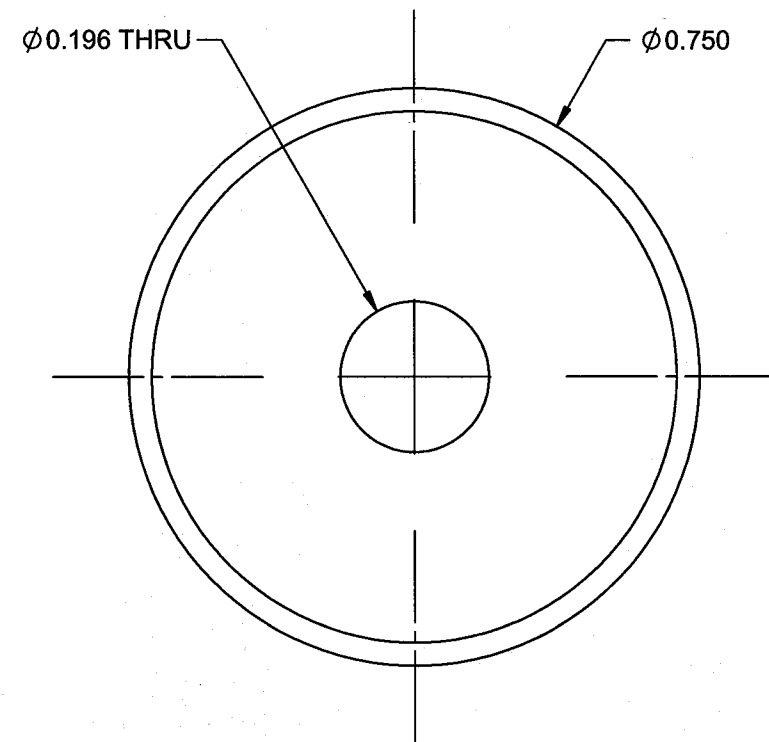
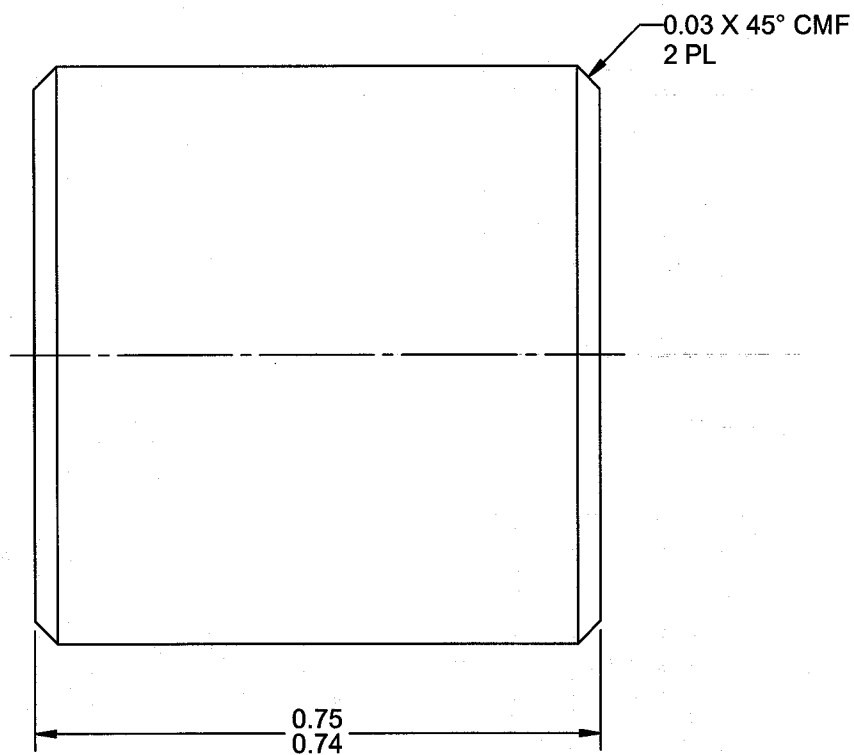
D5752-5 TUBE #3

- NOTES:**
- 1) MATERIAL: AISI 304/316 STAINLESS STEEL SQUARE TUBING, 0.750 WIDTH X 0.049 WALL
PER ASTM A554 OR ASTM A269
REF DART SPEC M304TS
 - 2) FINISH: NONE
 - 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
 - 4) UNITS: INCHES UNLESS OTHERWISE NOTED
 - 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
 - 6) IDENTIFICATION: NONE
 - 7) WEIGHT: 0.57 lbs
 - 8) CHECK FORM WITH DT10635

RELEASED
2020 MAR 02

APPROVED

DESIGN	KPT	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	KPT		
CHECKED	MW	DRAWING NO.	REV. A
MFG. APPR.	DD	D5752	SHEET 5 OF 7
APPROVED	NO	TITLE	SCALE
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D5752-9 BUSHING #2
(DERIVED FROM AERO DESIGN P/N 100220-04)

NOTES:

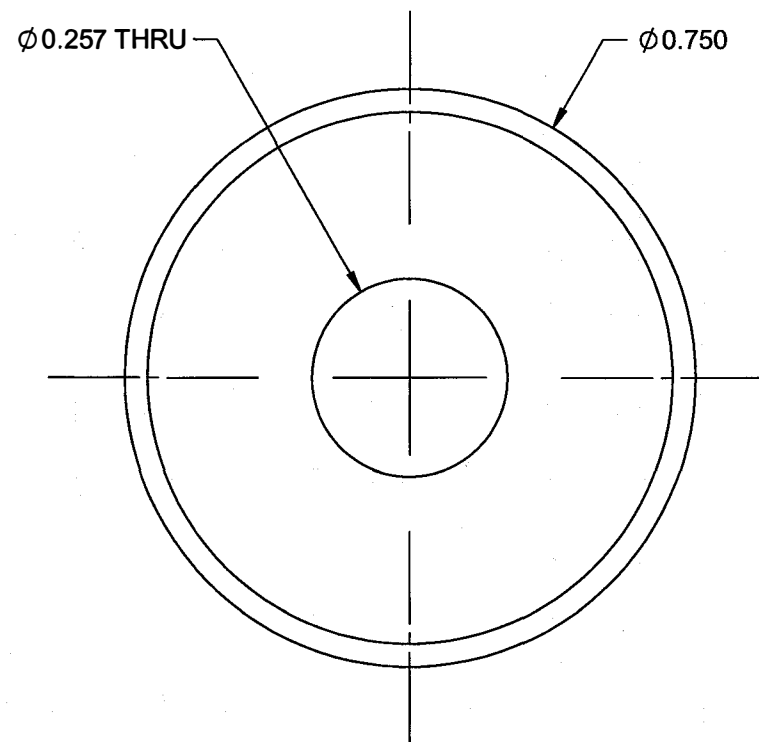
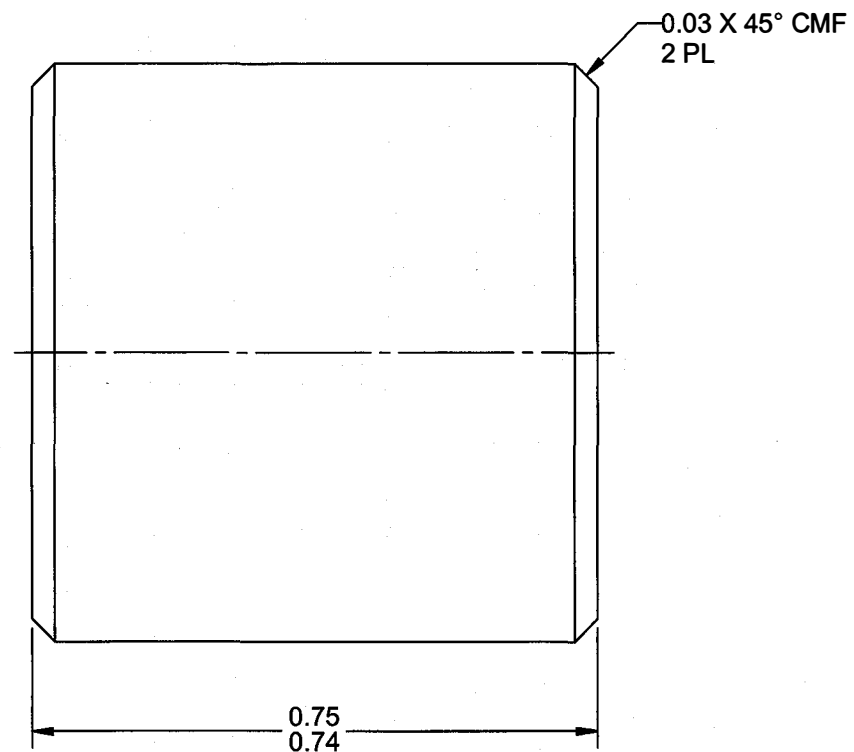
- 1) MATERIAL: AISI 304/316 STAINLESS STEEL ROUND BAR
PER ASTM A276 OR ASTM A479
REF DART SPEC M304R
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: NONE
- 7) WEIGHT: 0.09 lbs

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2020 MAR 02 No

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DESIGN	KPT	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	KPT		
CHECKED	MW	DRAWING NO. D5752	REV. A
MFG. APPR.	DD		SHEET 6 OF 7
APPROVED	NO	TITLE	SCALE
DE APPR.	DS	SLIDING FRAME	NTS
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D5752-11 BUSHING #3
(DERIVED FROM AERO DESIGN P/N 100220-05)

NOTES:

- 1) MATERIAL: AISI 304/316 STAINLESS STEEL ROUND BAR
PER ASTM A276 OR ASTM A479
REF DART SPEC M304R
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: NONE
- 7) WEIGHT: 0.08 lbs

RELEASED

2020 MAR 02 *NO*

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DESIGN	KPT	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	KPT		
CHECKED	MW	DRAWING NO. D5752	REV. A
MFG. APPR.	DD	SHEET 7 OF 7	
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